

For eye fatigue due to aging or dryness. For bleary eyes.*1
Contains maximum concentrations of active ingredients.*2

Sante Medical Active®

Category 2
drug product

Ophthalmic
drug

As we age we experience a gradual decline in the functions of our eyes, such as a decline in focus-adjustment function and decreased tear secretion leading to dry eye. Under such conditions, overuse of the eyes leads to an even greater chance of experiencing eye-related trouble such as tired eyes (eye fatigue) or bleary eyes.

Sante Medical Active contains a precise balance of nine carefully selected active ingredients, five of which are at the maximum concentrations,*2 including vitamin A (retinol palmitate) to facilitate the secretion of lacrimal fluid (mucin) and stabilize tear secretion, and chondroitin sulfate sodium to protect and moisturize the surface of the eyes, Sante Medical Active is an eye drop for treating bleary eyes*1 and eye fatigue caused by factors such as reduction in eye functions due to aging. This product supports a "healthy eye" life for active people.

*1 For cases such as increased eye mucus

*2 Maximum concentrations according to manufacturing and marketing license standards for nonprescription ophthalmic drugs: vitamin A (retinol palmitate), chondroitin sulfate sodium, natural vitamin E (d- α -tocopherol acetate), neostigmine methylsulfate, chlorpheniramine maleate



Precautions for use



Consultation

- The following people should consult with their doctor, pharmacist, or registered pharmaceutical distributor before using this product.
 - People receiving treatment from a doctor
 - People who have experienced an allergic reaction to medicine or other substances
 - People who have the following symptom
Severe pain in the eyes
 - People who have received the following diagnosis
Glaucoma
- If you experience any of the following symptoms after using this product, it may be an adverse reaction. In such a case, please stop using the product immediately, take this information form to your doctor, pharmacist, or registered pharmaceutical distributor and seek consultation.

Area affected	Symptom
Skin	Rash/redness, itchiness
Eye(s)	Redness, itchiness, swelling, stinging pain

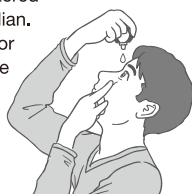
- In any of the following cases, please stop using the product, take this information form to your doctor, pharmacist, or registered pharmaceutical distributor and seek consultation.
 - If blurriness of the eyes does not improve
 - If symptoms do not improve within 5 to 6 days of use

Dosage / Administration

Instill 1 to 3 drops at a time, 5 to 6 times daily.

● Please observe the following precautions.

- Overuse can cause sensations of excessive brightness and may actually lead to red eyes.
- If administered to a child, the product must be administered under the direction and observation of the child's guardian.
- Do not let the tip of the bottle touch your eyes, eyelids or eyelashes (doing so could cause the solution to become contaminated with eye mucus or bacteria). Do not use the product if it does become contaminated.
- Do not use the product while wearing soft contact lenses.
- Use only as an eye drop.



Indication

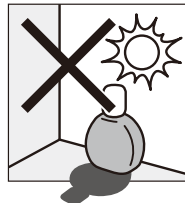
Bleary eyes (increase in eye mucus, etc.), tired eyes, conjunctival congestion, itchy eyes, prevention of eye disease (after swimming, when dust or sweat enters the eyes, etc.), blepharitis (soreness of eyelids), ophthalmia due to light rays such as ultraviolet rays (e.g., snow blindness), discomfort while wearing hard contact lenses

Ingredients and quantity

Ingredients	Quantity	Action
Vitamin A (retinol palmitate)	50,000 units /100mL	As well as facilitating secretion of lacrimal fluid (mucin), this product stabilizes tear production and protects the cornea.
Chondroitin sulfate sodium	0.5%	Protects the cornea and moisturizes the eyes by preventing evaporation of tears.
Natural vitamin E (d- α -tocopherol acetate)	0.05%	Improves blood flow in peripheral vessels.
Taurine	0.5%	Activates cell metabolism of eye tissue.
Potassium L-aspartate	0.5%	Increases tissue respiration in the eyes.
Neostigmine methyl sulfate	0.005%	Improves conditions such as tired eyes by improving the focus-adjustment mechanism of the eyes.
Chlorpheniramine maleate	0.03%	Suppresses inflammation and itchiness of the eyes by suppressing histamine activity.
Epsilon-aminocaproic acid	1.0%	Suppresses production of substances that cause inflammation.
Tetrahydrozoline hydrochloride	0.01%	Suppresses congestion of the conjunctiva (the whites of the eyes).

This product contains the following excipients: edetate sodium hydrate, dextran, sodium hyaluronate, hydroxyethyl cellulose, benzalkonium chloride liquid, boric acid, polyoxyethylene hardened castor oil, polysorbate 80, BHT, d-borneol, l-menthol, isotonicizing agent, and pH-adjusting agent.

Precautions regarding storage and handling

- Store in a cool place away from direct sunlight and keep sealed. To preserve the quality of the product, do not leave it in a hot place such as inside a car or near a heater. If the product is left in a hot place, the bottle may become warped causing the solution to leak and degrading its quality. Please do not use the product in such a case.
 
- Keep out of reach of children.
- Do not transfer the solution to another receptacle. (Doing so may lead to misuse of the product or may affect its quality.)
- Do not share the product with another person.
- Do not use the product if it has exceeded its use-by date. Even before the use-by date, please use the product as soon as possible after opening the bottle.
- Depending on the conditions of storage, the ingredients may crystallize and form white deposits around the inside of the bottle's tip or on the inside of the cap. If this occurs, gently wipe off the deposits with a clean piece of gauze before using the product.

Content 12mL

Inquiries

For inquiries about this product, please contact the store from which you purchased it or the call center below.

Santen Pharmaceutical Co.: Customer Consultations Office Telephone: 0120-127-023 Contact hours: 9:00 – 17:00 (except Saturdays, Sundays and public holidays)
Customer calls are recorded in order to ensure the accuracy of inquiries and to maintain and improve the quality of responses.

Manufacturer: **Santen Pharmaceutical Co.** 4-20 Ofuka-cho, Kita-ku, Osaka www.santen.co.jp

For information on products and eye care, please visit the following Website. <http://hitomi-sukoyaka.com>